STAMFORD°



Introduction

Scheduled service and repair are vital to the reliable operation of your alternator and the safety of those who come in contact with it.

The service activities included in this guide are intended to maximise the life of the alternator, but will not vary, extend or change the terms of the manufacturer's standard warranty or your obligations in that warranty.

Each service interval should be used as a guide only, and developed on the basis that the alternator was installed and is operated in accordance with the manufacturer's guidelines. If the alternator is located and/or

operated in adverse or unusual environmental conditions, the service intervals may need to be more frequent. The alternator should be continually monitored between service to identify any potential failure modes, signs of misuse, or excessive wear and tear.



Disclaimer

This guide contains guidance and instructions for servicing and maintenance of the alternator only.

Before operating the alternator, refer to the Installation, Service and Maintenance manual to make sure that all personnel who work on the equipment have access to the manual and all additional documentation supplied with it. Misuse and failure to follow the instructions, and the use of non-approved parts, may invalidate the product warranty and lead to potential accidents.

The manual is an essential part of the alternator and should be available to all users throughout its life.

This guide states service intervals and key components to inspect throughout the life of the alternator. Refer to the full instructions in the Installation, Service & Maintenance manual when servicing the alternator.

This guide is written for skilled electrical and mechanical technicians and engineers, who have prior knowledge and experience of generating equipment of this type. If in doubt, please seek expert advice or contact your local Cummins Generator Technologies subsidiary.

Notice

Information in this guide was correct at time of going to print. It may be superseded due to our policy of continuous improvement.

Please visit:

www.stamford-avk.com for latest documentation.



Safety Precautions



Safety Information and Notices

Danger, Warning and Caution panels are used in this manual to describe the sources of hazards, their consequences and how to avoid injury. Notice panels emphasize important or critical instructions.

DANGER

Danger indicates a hazardous situation which, if not avoided, WILL result in death or serious injury.

↑ WARNING

Warning indicates a hazardous situation which, if not avoided, COULD result in death or serious injury.

↑ CAUTION

Caution indicates a hazardous situation which, if not avoided, COULD result in minor or moderate injury.

NOTICE

Caution indicates a hazardous situation which, if not avoided, COULD result in minor or moderate injury.



General Guidance

NOTICE

These safety precautions are for general guidance and supplement your own safety procedures and all applicable laws and standards.

Skill Requirements of Personnel

Service and maintenance procedures must only be carried out by experienced and qualified engineers, who are familiar with the procedures and the equipment.

Risk Assessment

A risk assessment has been performed on this product by Cummins, however a separate risk assessment must be performed by the user/operating company to establish all personnel-related risks. All affected users must be trained on the identified risks. Access to the Power PlanUGenerator Set during operation must be restricted to persons who have been trained on these risks.



Personal Protective Equipment (PPE)

All persons operating, servicing, maintaining or working in or with a power plant or a generator set must wear appropriate Personal Protective Equipment (PPE) Recommended PPE includes:

- Ear and Eye Protection
- Head and face protection
- Safety footwear
- Overalls that protect the lower arms and legs

Ensure that all persons are fully aware of the emergency procedures in case of accidents.

Noise

↑ WARNING

Noise from a running alternator can cause serious injury by permanent hearing damage. To prevent injury, wear appropriate personal protection equipment (PPE).

Maximum A-weighted noise emissions depend on alternator type. Contact the supplier for application-specific details.



Electrical Equipment

DANGER

Live electrical conductors can cause serious injury or death by electric shock and burns. To prevent injury and before removing covers over electrical conductors, isolate the generator set from all energy sources, remove stored energy and use lock out/tag out safety procedures.

All electrical equipment can be dangerous if not operated correctly. Always install, service and maintain the alternator in accordance with this manual. Work that requires access to electrical conductors must comply with all applicable local and national electrical safety procedures for the voltages involved and any site specific rules. Always use genuine branded replacement parts.

Lock Out/Tag Out

⚠ WARNING

Reconnected Energy Source

Accidental reconnection of energy sources during service and maintenance work can cause serious injury or death by electric shock, burns, crushing, severing or trapping.

To prevent injury and before starting service and maintenance work, use appropriate lock out/tag out safety procedures to keep the generator set isolated from energy sources. Do not defeat or bypass the lock out/tag out safety procedures.



Lifting

DANGER

Falling mechanical parts can cause serious injury or death by impact, crushing, severing or trapping. To prevent injury and before lifting:

- Check the capacity, condition and attachment of lifting equipment (crane, hoists and jacks, including attachments to anchor, fix or support the equipment).
- Check the capacity, condition and attachment of accessories for lifting (hooks, slings, shackles and eye bolts for attaching loads to lifting equipment).
- . Check the capacity, condition and attachment of lifting fixtures on the load.
- Check the mass, integrity and stability (e.g. unbalanced or shifting center of gravity) of the load.

↑ WARNING

Falling mechanical parts can cause serious injury or death by impact, crushing, severing or trapping.

To prevent injury and before lifting the alternator:

- . Do not lift the complete generator set by the alternator lifting fixtures.
- Keep the alternator horizontal when lifting.
- Fit drive end and non-drive end transit fittings to single bearing alternators to keep the main rotor in the frame.

Do not remove the lifting label attached to one of the lifting points.



Alternator Operating Areas

↑ WARNING

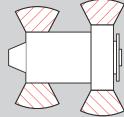
Debris ejected during catastrophic failure can cause serious injury or death by impact, severing or stabbing.

To prevent injury:

- Keep away from the air inlet and air outlet when the alternator is running.
- Do not put operator controls near the air inlet and air outlet.
- . Do not cause overheating by running the alternator outside rating plate parameters.
- . Do not overload the alternator.
- Do not run an alternator with excessive vibration.
- Do not synchronize parallel alternators outside the specified parameters.

Always wear suitable PPE when working in the hatched areas shown in the diagram or directly in-line with any air inlet/outlet.

Make sure this consideration is captured in your risk assessment.





Hazard Warning Labels

↑ WARNING

Safety Cover Removed

A hazard exposed when a safety cover is removed can cause serious injury or death.

To prevent injury:

- Fit the safety labels at the locations shown on the back of the label sheet supplied.
- Observe the safety labels.
- · Refer to the service manual before removing covers.

The generator set manufacturer is responsible for fitting the self-adhesive hazard warning labels supplied with the alternator.

Replace labels that are missing, damaged or painted over.



Hazard Warning Labels - continued



PO/P1 Alternator



P0/P1

Alternator

Commission Post 6 M

Post Commission 6 Month Service 1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



PO/P1 Alternato

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Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Inspect	Inspect	Inspect
Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access	Synchronisation settings Test Initial AVR set up AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (P0/P1 test for LV) Insulation resistance of rotor, exciter and EBS Temperature sensors while alternator is running	 Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
	Orallan	Rectifier	Terminal Box
 Ambient temperature (inside and outside) Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running 	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect Diodes and varistors	Inspect ■ All alternator/customer ■ Connections and cabling

Post Commission 250 Hours/6 Months

Post Commission 250 Hours	70 Months		
Alternator	Controls and Auxiliaries	Windings	Bearings
Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR settings while alternator is running Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P0/P1 test for LV) Insulation resistance of rotor, exciter and EBS Temperature sensors while alternator is running	Inspect ■ Condition of bearings
conditions and excitations while alternator is running Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Terminal Box Inspect ■ All alternator/customer connections and cabling

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□ 1,000 Hours/1 Year Service

3	Alternator	Controls and Auxiliaries	Windings	Bearings
ו עו ו אונפווומ	Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test	Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P0/P1 test for LV) Insulation resistance of rotor, exciter, and EBS Temperature sensors while alternator is running	Inspect ■ Condition of bearings Test ■ Temperature sensors while alternator is running
	Ambient temperature (inside and outside) Electrical nominal operating conditions and excitations while alternator is running	Cooling	Rectifier	Terminal Box
	Vibration while alternator is running	Inspect ■ Condition of fan Test ■ Condition of air filter Clean ■ Air filter	Inspect ■ Diodes and varistors	Inspect ■ All alternator/customer connections and cabling

. 0,000			
Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Inspect	Inspect	Inspect
Coupling arrangementEnvironmental conditions	Anti condensation heater	■ Condition of windings	■ Condition of bearings
and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside	Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Test Insulation resistance of all windings (P0/P1 test for LV) Temperature sensors while alternator is running	
and outside) Electrical nominal operating conditions and excitations	Cooling	Rectifier	Terminal Box
 while alternator is running Vibration while alternator is running 	Inspect ■ Condition of fan Test ■ Condition of air filter	Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling
	Clean ■ Air filter		

P0/P1 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the P0/P1 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents
A051C107 (P0/P1 1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ NDE Bearing Kit
A051C115 P0/P1 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ DE and NDE Bearing Kit

Frame	Part Number	Description
P0/P1	45-1161	Heater Kit UL 230V
P0/P1	45-1162	Heater Kit UL 115V
P0/P1	45-1163	Heater Kit UL 24V
P0/P1	45-1164	Heater Kit UL 12V

≥ 30,000 Hours/5 Year Service

2	30,000 Hours/3 Tear Service	7		
Шa	Alternator	Controls and Auxiliaries	Windings	Bearings
₽	Inspect	Replace	Inspect	Replace
_	Coupling arrangement	Anti condensation heater	Condition of windings	Bearings
P0/P1 Alternato	 Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) 	Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Test Insulation resistance of all windings (PO/P1 test for LV) Temperature sensors while alternator is running Insulation resistance of rotor, exciter and EBS	
	 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box
	■ Vibration while alternator is running	Inspect ■ Condition of fan Test ■ Condition of Air filter	Replace Diodes and varistors	Inspect All alternator/customer connections and cabling

SO/S1 Alternator



30,000 Hours

5 Year Service

SO/S1 Alternator

Commission Post Commission 1,000 Hour 10,000 Hours 6 Month Service 1 Year Service 2 Year Service

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Commission

Alternator Controls and Auxiliaries Windings Bearings Inspect Test Inspect Inspect			
Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access	Test Initial AVR set up AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (SO/S1 test for LV) Insulation resistance of rotor, exciter and auxiliary	Inspect Condition of bearings
Ambient temperature (inside and outside)	Cooling	Rectifier	Terminal Box
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is	Inspect ■ Air flow (rate and direction while alternator is running) ■ Condition of fan	Inspect Diodes and varistors	Inspect ■ All alternator/customer connections and cabling
running			

Post Commission 250 Hours/6 Months

1 OST COMMINISSION 250 MONTHS			
Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Test	Inspect	Inspect
Environmental conditions and cleanliness	 AVR settings while alternator is running 	Condition of windings	Condition of bearings
 Complete machine damage, loose parts, and earth bonds 	Function of auxiliaries	Test ■ Insulation resistance of all	
Guards, screens, warning		windings (S0/S1 test for LV)	
and safety labels		 Insulation resistance of rotor, exciter and auxiliary 	
Test			
 Ambient temperature (inside and outside) 			
Electrical nominal operating			
conditions and excitations while alternator is running	Cooling	Rectifier	Terminal Box
■ Vibration while alternator is	Cooming	Hoddioi	Torminal Box
running	Inspect	Inspect	Inspect
	Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling

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□ 1,000 Hours/1 Year Service

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] Ir	nspect	Test	Inspect	Inspect
	Environmental conditions and cleanliness Complete machine damage, loose parts, and earth	AVR settings while alternator is running Customer connections of auxiliaries	Condition of windingsTest	Condition of bearings
	bonds	Function of auxiliaries	 Insulation resistance of all windings (SO/S1 test for LV) 	
ľ	Guards, screens, warning and safety labels		 Insulation resistance of rotor, exciter, and auxiliary 	
Т	est		 Temperature sensors while alternator is running 	
•	Ambient temperature (inside and outside)			
•	Electrical nominal operating conditions and excitations			
	while alternator is running	Cooling	Rectifier	Terminal Box
•	Vibration while alternator is running	Inspect	Inspect	Inspect
		■ Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling

10,000 Hours/2 Tour Oct vice				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect	Inspect	Inspect	Inspect	
Coupling arrangement Environmental conditions	Anti condensation heater	■ Condition of windings	■ Condition of bearings	
and cleanliness	Test	Test		
 Complete machine damage, loose parts, and earth bonds 	 AVR settings while alternator is running 	 Insulation resistance of all windings (S0/S1 test for LV) 		
Guards, screens, warning and safety labels	 Customer connections of auxiliaries 			
	Function of auxiliaries			
Test				
 Ambient temperature (inside and outside) 				
 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box	
■ Vibration while alternator is	Inspect	Inspect	Inspect	
running	■ Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling 	

S0/S1 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the S0/S1 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents
A051C107 (S1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ NDE Bearing Kit
A054N489 (S0 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ NDE Bearing Kit

Frame	Part Number	Description
S0/S1	A054K278	Heater Kit UL 12V
S0/S1	A054K280	Heater Kit UL 24V
S0/S1	A054K282	Heater Kit UL 115V
S0/S1	A054K284	Heater Kit UL 230V

≥ 30,000 Hours/5 Year Service

Alternator Controls and Auxiliaries Windings Bearings Inspect Condition of windings Bearings Replace Anti condensation heater Environmental conditions and cleanliness Test Test Test			
Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Replace	Inspect	Replace
 Coupling arrangement 	Anti condensation heater	■ Condition of windings	Bearings
 Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test	Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries	Test ■ Insulation resistance of all windings (SO/S1 test for LV) ■ Insulation resistance of rotor, exciter and auxiliary	
Ambient temperature (inside and outside)			
 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box
Vibration while alternator is running	Inspect Condition of fan Test Condition of Air filter	Replace Diodes and varistors	Inspect All alternator/customer connections and cabling

UC22/UC27 Alternator



UC22/UC27

Alternator

Commission

Post Commission 6 Month Service

1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



UC22/UC27 Alternator

Commission

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Inspect	Inspect	Inspect
Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access	 Synchronisation settings Test Initial AVR set up AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running 	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (UC22/UC27 test for LY/MV) Temperature sensors while alternator is running	 Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
 Ambient temperature (inside 	Cooling	Rectifier	Terminal Box
and outside) Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect ■ Diodes and varistors ■ Three phase rectifier (if fitted)	Inspect ■ All alternator/customer connections and cabling

Post Commission 250 Hours/6 Months

Alternator		Controls and Auxiliaries	Windings	Bearings
Alternator Inspect		Test	Inspect	Inspect
 Environmenta and cleanlines Complete ma loose parts, a bonds 		 AVR settings while alternator is running 	■ Condition of windings	Condition of bearings
Complete ma		Function of auxiliaries	Test	Test
loose parts, a bonds	ina earin	Synchronisation while alternator is running	■ Insulation resistance of all	■ Temperature sensors while
<u> </u>		and material and an analysis	windings (UC22/UC27 test for LV/MV)	alternator is running
and safety lab	Dels		Insulation resistance of rotor, exciter and PMG	
Test			■ Temperature sensors while	
 Ambient temp and outside) 	oerature (inside		alternator is running Insulation resistance of	
■ Electrical non conditions an	ninal operating		rotor, exciter and PMG	
while alternate		Cooling	Rectifier	Terminal Box
■ Vibration while running	e alternator is	Inspect	Inspect	Inspect
Turing		Condition of fan	■ Diodes and varistors	All alternator/customer
		- Condition of fair	Three phase rectifier Three phase rectifier	connections and cabling
		Test	(if fitted)	
		Condition of air filter		

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1,000 Hours/1 Year Service

Alternator	Controls and Auxiliaries	Windings	Bearings
Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (UC22/UC27 test for LV/MV) Insulation resistance of rotor, exciter, and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running
conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors Three phase rectifier (if fitted)	Terminal Box Inspect ■ All alternator/customer connections and cabling

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth	Inspect ■ Anti condensation heater Test ■ AVR settings while alternator is running	Inspect ■ Condition of windings Test ■ Insulation resistance of all windings (UC22/UC27 test	Inspect ■ Condition of bearings Test ■ Temperature sensors while alternator is running
bondsGuards, screens, warning and safety labels	Customer connections of auxiliaries Function of auxiliaries Synchronisation while	for LV/MV Temperature sensors while alternator is running	alternator is running
Test ■ Ambient temperature (inside and outside)	alternator is running		
 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box
Vibration while alternator is running	Inspect ■ Condition of fan Test ■ Condition of air filter	Inspect ■ Diodes and varistors ■ Three phase rectifier (if fitted)	Inspect ■ All alternator/customer connections and cabling
	Clean ■ Air filter		

UC22/UC27 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the UC22/UC27 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents
A051C212 (UC22 1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ NDE Bearing Kit
A051C216 (UC22 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ DE and NDE Bearing Kit
A051C218 (UC27 1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ DE and NDE Bearing Kit
A051C222 (UC27 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ DE and NDE Bearing Kit

Frame	Part Number	Description
UC22/UC27	A053N107	Heater Kit UL 110-125V
UC22/UC27	A053N108	Heater Kit UL 220-260V

Alternator	Controls and Auxiliaries	Windings	Bearings
Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Replace Anti condensation heater Test AVR settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (UC22/UC27 test for LV/MV) Temperature sensors while alternator is running Insulation resistance of rotor, exciter and PMG	Replace Bearings Test Temperature sensors while alternator is running
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter	Rectifier Replace Diodes and varistors	Inspect All alternator/customer connections and cabling

HC4/HC5/HC6 Alternator



HC4/HC5/HC6

Alternator

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Post Commission 6 Month Service

1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



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<u>a</u>	Alternator	Controls and Auxiliaries	Windings	Bearings
no4/no3/no0 Aitemat	Inspect Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access	Inspect Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (HC4/HC5/HC6 test for LV/MV) Temperature sensors while alternator is running	Inspect Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
	 Ambient temperature (inside and outside) 	Cooling	Rectifier	Terminal Box
	Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect ■ Diodes and varistors	Inspect ■ All alternator/customer connections and cabling

Post Commission 250 Hours/6 Months

Alternator	Controls and Auxiliaries	Windings	Bearings
Alternator Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR and PFC settings while alternator is running Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (HC4/HC5/HC6 test for LV/MV) Insulation resistance of rotor, exciter and PMG Temperature sensors while alternator is running Insulation resistance of rotor, exciter and PMG	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings
conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling

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1,000 Hours/1 Year Service

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (HC4/HC5/HC6 test for LV/MV) Insulation resistance of rotor, exciter, and PMG Temperature sensors while alternator is running	Test Temperature sensors while alternator is running Replace Bearing greasee Clean Grease exhaust and trap
conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Terminal Box Inspect ■ All alternator/customer connections and cabling

10,000 Hours/2 Tour octvice				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect	Inspect	Inspect	Test	
Coupling arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Condition of windings Test Insulation resistance of all windings (HC4/HC5/HC6 test for LV/MV) Temperature sensors while alternator is running	Temperature sensors while alternator is running Replace Bearing grease Clean Grease exhaust and trap	
 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box	
■ Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter Clean Air filter	Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling	

HC4/HC5/HC6 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the HC4/HC5/HC6 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Frame	Part Number	Description
HC4	A053M965	Heater Kit UL 220-260V
HC4	A053M957	Heater Kit UL 110-125V
HC5/HC6	A053N002	Heater Kit UL 220-260V
HC5/HC6	A053M968	Heater Kit UI 110-125V

	Kit Number	Contents
	A051C225 (HC4 1 Bearing 30,000 Hour Service Kit)	Rectifier Service Kit NDE Bearing Kit
	A051C230 (HC4 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ DE and NDE Bearing Kit
	A051C232 (HC5 1 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit NDE Bearing Kit
	A051Z125 (HC5 1 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Re-grease NDE Bearing Kit Cartridge and Cap
	A051C234 (HC5 2 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit DE and NDE Bearing Kit Cartridge and Cap
	A051Z131 (HC5 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Regrease DE and NDE Bearing Kit Cartridge and Cap
l	A051C237 (HC6 1 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit NDE Bearing Kit Cartridge and Cap
l	A051Z133 (HC6 1 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service KitRe-grease NDE Bearing KitCartridge and Cap
	A051C243 (HC6 2 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit DE and NDE Bearing Kit Cartridge and Cap
	A051Z137 (HC6 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service KitRegrease DE and NDE Bearing KitCartridge and Cap

30,000 Hours/3 Tour Screwco			
Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Replace	Inspect	Replace
Coupling arrangementEnvironmental conditions	Anti condensation heater	Condition of Windings	Bearings (sealed & re-greasable
and cleanlinessComplete machine damage, loose parts, and earth	Test ■ AVR and PFC settings while	Test ■ Insulation resistance of all	■ Bearing grease
bonds Guards, screens, warning	alternator is running Customer connections of	windings (HC4/HC5/HC6 test for LV/MV)	Test Temperature sensors while
and safety labels	auxiliaries Function of auxiliaries	Temperature sensors while alternator is running	alternator is running
Test	 Synchronisation while alternator is running 	 Insulation resistance of rotor, exciter and PMG 	Clean ■ Grease exhaust & trap
 Ambient temperature (inside and outside) 			(re-greasable bearings only)
 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box
■ Vibration while alternator is	Inspect	Replace	Inspect
running	Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling
	Test		
	Condition of air filter		
	Clean		
	■ Air filter		

S4/S5/S6 Alternator



S4/S5/S6

Alternator

Commission

Post Commission 6 Month Service

1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



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Commission

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Inspect	Inspect	Inspect
Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access	 Synchronisation settings Initial AVR and PFC set up AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running 	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings Temperature sensors while alternator is running	 Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
Ambient temperature (inside	Cooling	Rectifier	Terminal Box
and outside) Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect Diodes and varistors	Inspect ■ All alternator/customer connections and cabling

Post Commission 250 Hours/6 Months

	Iternator	Controls and Auxiliaries Windings		Bearings	
	ILCITIALUI			bearings .	
j 1	nspect	Test	Inspect	Inspect	
3 [Environmental conditions and cleanliness	 AVR and PFC settings while alternator is running 	Condition of windings	Condition of bearings	
<u>ا</u>	Complete machine damage,	Function of auxiliaries	Test	Test	
•	loose parts, and earth bonds	 Synchronisation while alternator is running 	 Insulation resistance of all windings 	 Temperature sensors while alternator is running 	
•	Guards, screens, warning and safety labels		Insulation resistance of	Clean	
	and salety labels		rotor, exciter and PMG	Grease exhaust and trap	
1	est		 Temperature sensors while alternator is running 	(Re-greasable bearings only)	
	Ambient temperature (inside		■ Insulation resistance of	Replace	
١.	and outside)		rotor, exciter and PMG	■ Grease for re-greasable	
	Electrical nominal operating conditions and excitations			bearings	
	while alternator is running	Cooling	Rectifier	Terminal Box	
	■ Vibration while alternator is			_	
	running	Inspect	Inspect	Inspect	
		Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling 	
		Test			
		Condition of air filter			
		Clean			
		■ Air filter			

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a 1,000 Hours/1 Year Service

	Alternator	Controls and Auxiliaries	Windings	Bearings
3117 00/00/10	Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings Insulation resistance of rotor, exciter, and PMG Temperature sensors while alternator is running	Test Temperature sensors while alternator is running Replace Bearing grease Clean Grease exhaust and trap
	conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Terminal Box Inspect ■ All alternator/customer connections and cabling

0,000 Hours/2 Teal Service				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Inspect Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings Temperature sensors while alternator is running	Test Temperature sensors while alternator is running Replace Bearing grease Clean Grease exhaust and trap	
 Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running 	Inspect Condition of fan Test Condition of air filter Clean Air filter	Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling	

S4/S5/S6 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the S4/S5/S6 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Part Number	Description
A053M965	Heater Kit UL 220-260V
A053M957	Heater Kit UL 110-125V
A053N002	Heater Kit UL 220-260V
A053M968	Heater Kit UL 110-125V
	Number A053M965 A053M957 A053N002

	Kit Number	Contents
	A051C225 (HC4/S4 1 Bearing 30,000 Hour Service Kit)	Rectifier Service KitNDE Bearing Kit
	A051C230 (HC4/S4 2 Bearing 30,000 Hour Service Kit)	Rectifier Service Kit DE and NDE Bearing Kit
	A051C232 (HC5/ S5/S5D 1 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit NDE Bearing Kit
	A051Z125 (HC5 / S5 1 RE-GREASABLE Bearing 30,000 Hour Service Kit	Rectifier Service Kit Regrease NDE Bearing Kit Cartridge and Cap
	A051C234 (HC5 / S5 2 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Sealed DE and NDE Bearing Kit Cartridge and Cap
	A051Z131 (HC5 / S5 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Regrease DE and NDE Bearing Kit Cartridge and Cap
	A051C237 (HC6/S6/S6L1D G-H Core 1 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Sealed DE and NDE Bearing Kit Cartridge and Cap
	A051C243 (HC6/S6/S6L1D G-H Core 2 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Sealed DE and NDE Bearing Kit Cartridge and Cap
	A059R029 (S6L1D C-F Core 2 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Sealed DE and NDE Bearing Kit Cartridge and Cap
	A051Z133 (HC6/S6 1 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Regrease NDE Bearing Kit Cartridge and Cap
	A051Z137 (HC6/S6 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service Kit Regrease DE and NDE Bearing Kit Cartridge and Cap

Alternator	Controls and Auxiliaries	Windings	Bearings
nspect	Replace	Inspect	Replace
Coupling arrangement Environmental conditions	Anti condensation heater	■ Condition of Windings	■ Bearings (sealed & re-greasable
and cleanliness	Test	Test	■ Bearing grease
Complete machine damage, loose parts, and earth bonds	 AVR and PFC settings while alternator is running 	 Insulation resistance of all windings 	Test
Guards, screens, warning and safety labels	 Customer connections of auxiliaries 	 Temperature sensors while alternator is running 	 Temperature sensors while alternator is running
,	Function of auxiliariesSynchronisation while	 Insulation resistance of rotor, exciter and PMG 	Clean
TestAmbient temperature (inside and outside)	alternator is running		Grease exhaust & trap (re-greasable bearings only
Electrical nominal operating conditions and excitations while alternator is running	Cooling	Rectifier	Terminal Box
■ Vibration while alternator is	Inspect	Replace	Inspect
running	Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling
	Test		
	Condition of air filter		
	Clean		
	■ Air filter		

P7 Alternator



P7

Alternator

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Post Commission 6 Month Service 1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



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Controls and Auxiliaries	Windings	Bearings		
Inspect	Inspect	Inspect		
 Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings settings while alternator is running Customer connections of auxiliaries 	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (P7 test for LV/MV) Temperature sensors while alternator is running	Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running		
Function of auxiliariesSynchronisation while alternator is running				
Cooling	Rectifier	Terminal Box		
Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect ■ Diodes and varistors	Inspect All alternator/customer connections and cabling		
	Inspect Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running Cooling Inspect Air flow (rate and direction while alternator is running) Condition of fan	Inspect Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings settings while alternator is running Customer connections of auxiliaries Synchronisation while alternator is running Cooling Rectifier Inspect		

Post Commission 250 Hours/6 Months

FOST CONTINUESTON 230 HOURS/O MONUTES				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating conditions and excitations	Test AVR and PFC settings while alternator is running Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P7 test for LV/MV) Insulation resistance of rotor, exciter and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings	
while alternator is running Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Terminal Box Inspect ■ All alternator/customer connections and cabling	

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b 1,000 Hours/1 Year Service

ļ	Alternator	Controls and Auxiliaries	Windings	Bearings
	Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels	wironmental conditions d cleanliness mplete machine damage, se parts, and earth ands ards, screens, warning AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while Synchronisation while		Inspect ■ Condition of bearings Test ■ Temperature sensors while alternator is running Clean
ŀ	Ambient temperature (inside and outside) Electrical nominal operating conditions and excitations while alternator is running	Cooling	Temperature sensors while alternator is running Rectifier	 Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings Terminal Box
	Vibration while alternator is running	Inspect ■ Condition of fan Test ■ Condition of air filter Clean ■ Air filter	Inspect ■ Diodes and varistors	Inspect ■ All alternator/customer connections and cabling

10,000 Hours/2 Year Service				
Alternato	or	Controls and Auxiliaries	Windings	Bearings
Envir	oling arrangement conmental conditions cleanliness uplete machine damage, e parts, and earth	Inspect Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of	Inspect ■ Condition of windings Test ■ Insulation resistance of all windings (P7 test for LV/MV) ■ Temperature sensors while	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean
Test Amb	ient temperature (inside outside)	auxiliaries Function of auxiliaries Synchronisation while alternator is running	alternator is running	 Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings
cond	ditions and excitations alternator is running ation while alternator is	Inspect Condition of fan Test	Rectifier Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling
		■ Condition of air filter Clean ■ Air filter		

P7 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the P7 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents
A051C251 (P7 1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ (A-G) NDE Bearing Kit
A051Z145 (P7 1 SEALED Bearing 30,000 Hour Service Kit)	Rectifier Service KitNDE Bearing KitCartridge and Cap
A051C255 (P7 2 BRG 30,000 Hour Service Kit, A-E)	■ Rectifier Service Kit ■ (A-E) DE and NDE Bearing Kit
A051C257 (P7 2 BRG 30,000 Hour Service Kit, F-G)	■ Rectifier Service Kit ■ (F-G) DE and NDE Bearing Kit

Frame	Part Number	Description
P7 A-F	A053N003	Heater Kit UL 220-260V
P7 A-F	A053M969	Heater Kit UL 110-125V
P7 G-H	A053N109	Heater Kit UL 220-260V
P7 G-H	A053M999	Heater Kit UL 110-125V

30,000 Hours/5 Year Service				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Replace Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P7 test for LV/MV) Temperature sensors while alternator is running Insulation resistance of rotor, exciter and PMG	Replace Bearings (Sealed & re-greasable) Bearing grease Test Temperature sensors while alternator is running Clean Grease exhaust & trap (re-greasable bearings only)	
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test	Rectifier Replace Diodes and varistors	Inspect All alternator/customer connections and cabling	
	Condition of air filterCleanAir filter			

S7 Alternator



S Alternator

Commission Post Commission 1,000 Hour 10,000 Hours 30,000 Hours 6 Month Service 1 Year Service 2 Year Service 5 Year Service

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Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect	Inspect	Inspect	Inspect
Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access Test	 Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running 	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (P7 test for LV/MV) Temperature sensors while alternator is running	 Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
 Ambient temperature (inside and outside) 	Cooling	Rectifier	Terminal Box
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect ■ Diodes and varistors	Inspect ■ All alternator/customer connections and cabling

► Post Commission 250 Hours/6 Months

Post Commission 250 Hours/6 Months				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR and PFC settings while alternator is running Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P7 test for LV/MV) Insulation resistance of rotor, exciter and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings	
conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling	

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a 1,000 Hours/1 Year Service

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Inspect Inspect Inspect Invironmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P7 test for LV/MV) Insulation resistance of rotor, exciter, and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable
 Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running 	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	bearings Terminal Box Inspect All alternator/customer connections and cabling

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Cest Ambient temperature (inside and outside)	Inspect Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P7 test for LV/MV) Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings onlessed in the condition of the condi
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and varistors	Inspect All alternator/customer connections and cabling

S7 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the S7 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents	
A051C251 (P7/S7 1 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service KitNDE Bearing KitCartridge and Cap	
A051Z145 (P7/S7 1 SEALED Bearing 30,000 HourService Kit)	Rectifier Service KitNDE Bearing KitCartridge and Cap	
A051C255 (P7 A-E core/S7 C-F core 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service KitDE Bearing KitCartridge and Cap	
A051C257 (P7 F-G core/S7 G-J core 2 RE-GREASABLE Bearing 30,000 Hour Service Kit)	Rectifier Service KitDE Bearing KitCartridge and Cap	

Frame	Part Number	Description
S7 C-G	A053N003	Heater Kit UL 220-260V
S7 C-G	A053M969	Heater Kit UL 110-125V
S7 H-J	A053N109	Heater Kit UL 220-260V
S7 H-J	A053M999	Heater Kit UL 110-125V

Iternator	Controls and Auxiliaries	Windings	Bearings
nspect	Replace	Inspect	Replace
Coupling arrangement Environmental conditions	Anti condensation heater	Condition of windings	■ Bearings (Sealed & re-greasable)
and cleanliness	Test	Test	Bearing grease
Complete machine damage, loose parts, and earth	 AVR and PFC settings while alternator is running 	 Insulation resistance of all windings (S7 test for LV) 	Test
bonds Guards, screens, warning	 Customer connections of auxiliaries 	Temperature sensors while alternator is running	 Temperature sensors while alternator is running
and safety labels	■ Function of auxiliaries	Insulation resistance of rotor, exciter and PMG	
est	 Synchronisation while alternator is running 	Totol, exciter and Fivid	Clean
Ambient temperature (inside and outside)	atternation is running		Grease exhaust & trap (re-greasable bearings only
Electrical nominal operating conditions and excitations while alternator is running	Cooling	Rectifier	Terminal Box
Vibration while alternator is	Inspect	Replace	Inspect
running	Condition of fan	■ Diodes and varistors	 All alternator/customer connections and cabling
	Test		
	■ Condition of air filter		
	Clean		
	Air filter		

P80 Alternator



Commission

Post Commission 6 Month Service

1,000 Hour 1 Year Service 10,000 Hours 2 Year Service



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Alternator	Controls and Auxiliaries	Windings	Bearings
nspect	Inspect	Inspect	Inspect
Alternator rating Bedplate arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts and earth bonds Guards, screens, warning and safety labels Maintenance access Test	 Synchronisation settings Test Initial AVR and PFC set up AVR and PFC settings settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running 	Condition of windings Customer settings for temperature sensors Test Insulation resistance of all windings (P80 test for MV/HV) Temperature sensors while alternator is running	 Condition of bearings Customer settings for temperature sensors Test Temperature sensors while alternator is running
Ambient temperature (inside and outside)	Cooling	Rectifier	Terminal Box
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Air flow (rate and direction while alternator is running) Condition of fan Test Condition of air filter	Inspect ■ Diodes and surge suppressors	Inspect ■ All alternator/customer connections and cabling

Post Commission 250 Hours/6 Months

Post Commission 250 Hours/6 Months				
Alternator	Controls and Auxiliaries	Windings	Bearings	
Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating conditions and excitations	Test AVR and PFC settings while alternator is running Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P80 test for MV/HV) Insulation resistance of rotor, exciter and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings	
while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect ■ Diodes and surge suppressors	Terminal Box Inspect ■ All alternator/customer connections and cabling	

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1,000 Hours/1 Year Service

Alternator	Controls and Auxiliaries	Windings	Bearings
Inspect Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside) Electrical nominal operating	Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P80 test for MV/HV) Insulation resistance of rotor, exciter, and PMG Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings
conditions and excitations while alternator is running Vibration while alternator is running	Cooling Inspect Condition of fan Test Condition of air filter Clean Air filter	Rectifier Inspect Diodes and surge suppressors	Terminal Box Inspect ■ All alternator/customer connections and cabling

10,000 Hours/2 Year Service				
2	Alternator	Controls and Auxiliaries	Windings	Bearings
ו אונטוואונט	Inspect Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Test Ambient temperature (inside and outside)	Inspect Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P80 test for MV/HV) Temperature sensors while alternator is running	Inspect Condition of bearings Test Temperature sensors while alternator is running Clean Grease exhaust and trap (Re-greasable bearings only) Replace Grease for re-greasable bearings
	 Electrical nominal operating conditions and excitations while alternator is running 	Cooling	Rectifier	Terminal Box
	Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter Clean Air filter	Inspect ■ Diodes and surge suppressors	Inspect All alternator/customer connections and cabling

P80 Alternator 30,000 Hours/5 Year Service Kits

For the 30,000 hour service interval we recommend replacing several components in order to optimise the alternator's performance.

For the P80 alternator, the kits detailed in this table contain all parts necessary to execute the maintenance and repairs.

Kit Number	Contents
A051C282 (P80 1 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ NDE Bearing Kit
A051C285 (P80 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ Bearing Kit Frame R, S, & T
A051C291 (P80 2 Bearing 30,000 Hour Service Kit)	■ Rectifier Service Kit ■ Bearing Kit Frame X, Y, & Z

Frame	Part Number	Description
P80	45-1029	Heater Kit UL

Alternator	Controls and Auxiliaries	Windings	Bearings
Coupling arrangement Coupling arrangement Environmental conditions and cleanliness Complete machine damage, loose parts, and earth bonds Guards, screens, warning and safety labels Guards	Replace Anti condensation heater Test AVR and PFC settings while alternator is running Customer connections of auxiliaries Function of auxiliaries Synchronisation while alternator is running	Inspect Condition of windings Test Insulation resistance of all windings (P80 test for MV/HV) Temperature sensors while alternator is running Insulation resistance of rotor, exciter and PMG	Replace Bearings (sealed & re-greasable) Bearing grease Test Temperature sensors while alternator is running Clean Grease exhaust & trap (re-greasable bearings only
Electrical nominal operating conditions and excitations while alternator is running Vibration while alternator is running	Inspect Condition of fan Test Condition of air filter	Rectifier Replace Diodes and surge suppressors	Terminal Box Inspect ■ All alternator/customer connections and cabling

Guaranteed **STAMFORD**®

We guarantee that every product we produce matches the quality, robustness, and proven performance you expect from the STAMFORD range. Built to our quality assured standards, STAMFORD products benefit from a global support network, extensive research and development, and world-leading expertise.

Where people need power, businesses rely on genuine STAMFORD alternators. Proven expertise in design, development, manufacturing, customer support and servicing, ensures quality in every aspect of our business.

Visit **genuine-stamford.com** to find out how we are protecting our customers and their businesses against the dangers of illegal, counterfeit and imitation products and taking action.



The Power of More™

Selecting the right alternator for the right application in today's complex world is our goal - making your life simpler. We understand the performance requirements that each application and operating environment demands. Our knowledgeable and experienced Customer Engineers align individual customers' power needs with the most suitable alternator specification.

We take pride in our global reputation for Technical Support and After Sales Service, continually adding new, trained engineers in locations near to our customers, worldwide.

Cummins engineers are experienced professionals trained in electrical, electronic and mechanical engineering and are ready to help at any point in the **STAMFORD** alternator lifecycle, minimising risk of unexpected downtime.

What this means to you:

- 24 hour response to service emergencies,7 days a week
- Trained engineers available locally, speaking the local language
- Commissioning of alternators onsite
- Onsite bearing maintenance and bearing condition monitoring
- Onsite insulation integrity checks
- AVR and accessories set up onsite
- Extensive aftermarket distribution for genuine **STAMFORD** parts